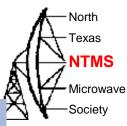


# Solder Equipment

# N5BRG

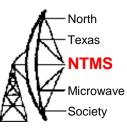
May 6, 2023 Virtual Meeting

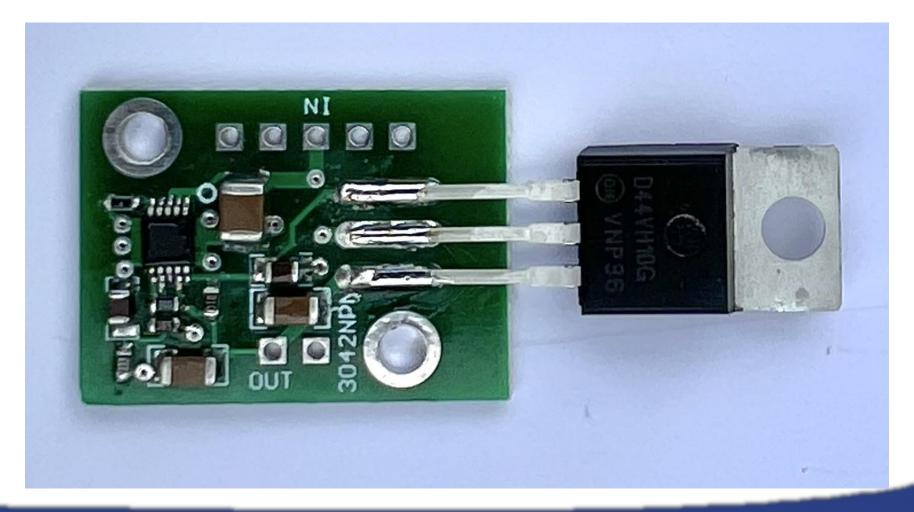
#### Wavelab 24GHz





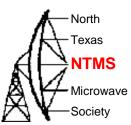
# DK4XP Power Regulator From Dubus



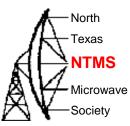


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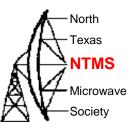
#### DK4XP 70 cm XVTR





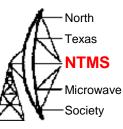


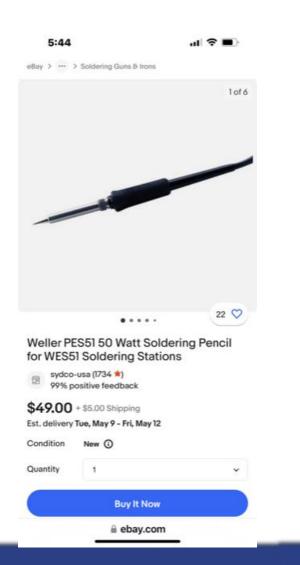




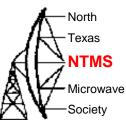


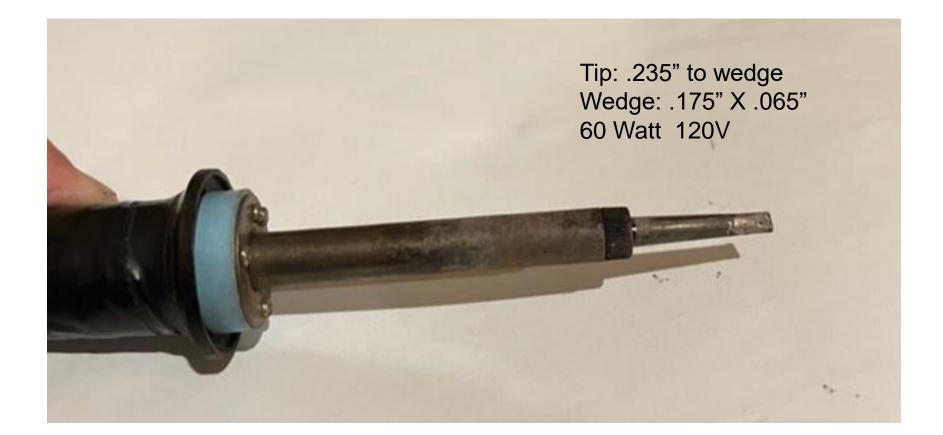
## Weller Pencil Soldering Iron



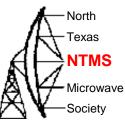


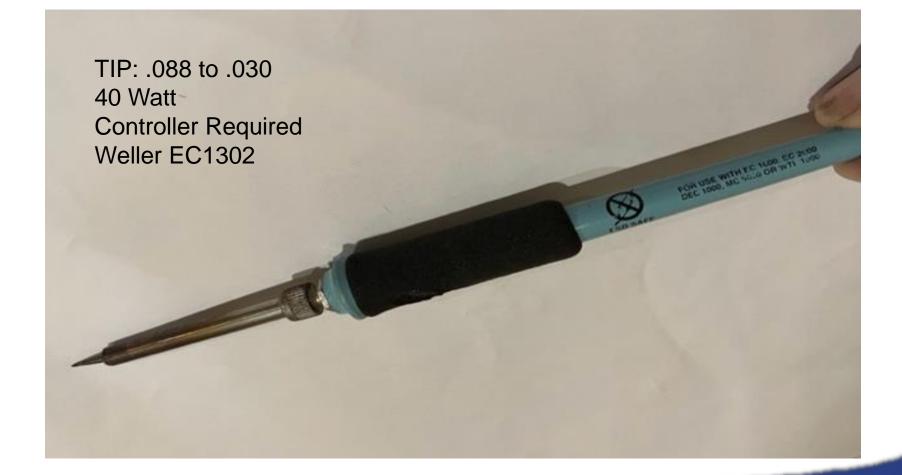
# Large Tip Iron



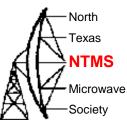


# **Small Soldering Iron**



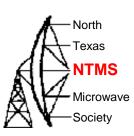


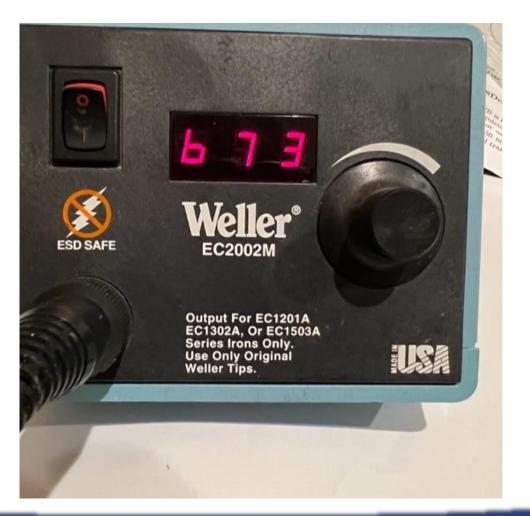
## Medium Size Iron





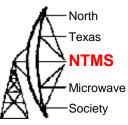
# Iron Controller 3 Iron types (Old Model)





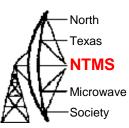
W5HN

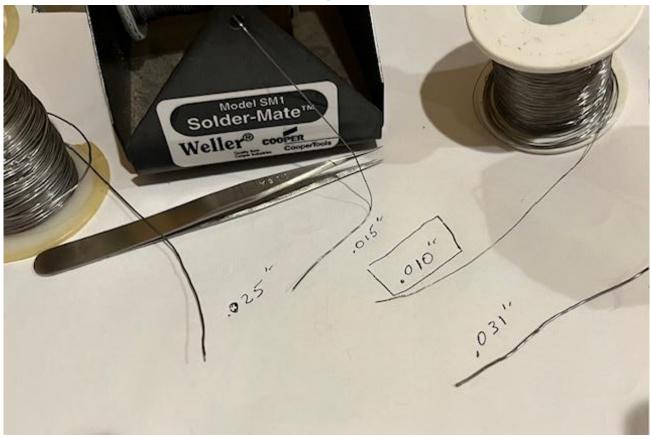
#### Walmart Hot Plate





Solder - 60/40 Tin Lead 0.10" and .015" Diameter Most Important for SMD parts.

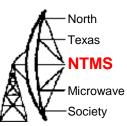




.015" Mouser #910-SMD2SW015100G

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# Solder Wick Use small solder wick

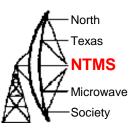




1.5 mm Mouser 910-SOLDERWICK1.5 2.0 mm Mouser 910-SOLDERWICK2.0

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# Solder Flux and Clean Stick Help to solder and holds part in position till heated





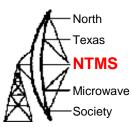
15g Mouser 910-SMD291AX

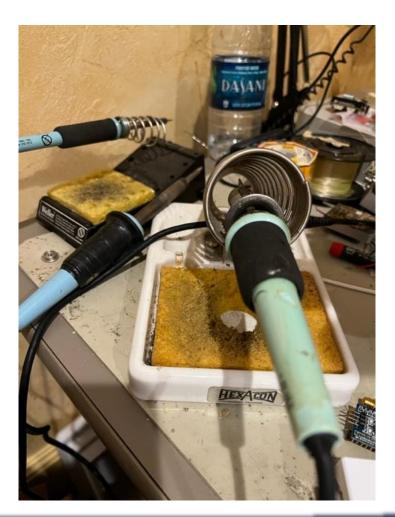
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W5HN

15

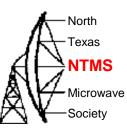
# Iron Stand with wet sponge Keep iron clean





W5HN

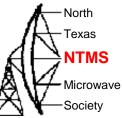
# PCB Clean Up Isopropyl week and leaves white residue but cheep





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## **MSL** Rating



Plastic Package Can absorb water!

W5HN

Rapid heating can Convert water to Steam and Pop-Corn Package.

MSL rating defines sensitive 1-5, 5 most sensitive

If unsure bake your parts at 70 C 158 F for 2 hours.

